Appl. No. 10/580,644 Amdt. dated September 20, 2010 Reply to Office Action of March 19, 2010

Amendments to the Specification:

Please amend replace the paragraph beginning on page 4 at line 11 as follows:

While the method has been described above in relation to the attaching together of the two halves of a single cut universal beam, it is possible to use halves from different cut universal beams to produce asymmetrical or symmetrical cellular beams. For example, in an alternative embodiment, the two halves shown in either Figure 2(a) or Figure 3(a) may have originated from different cut universal beams. The benefits of asymmetric cellular beams are well established in the construction industry.